

CARE INSTRUCTIONS

28 531 AIR

RETHIOTEX



**FLUORESCENT YELLOW-SILVER-YELLOW
REFLECTIVE FABRIC-PERFORATED**



FLAME RETARDANT



SEW-ON APPLICATION



WARNING

Stronger washing conditions than those recommended below will tend to decrease the heat-transfer film's reflection and significantly reduce the product's lifespan

THE FOLLOWING INSTRUCTIONS MUST BE STRICTLY OBSERVED:

- Do not pre-soak.
- Do not use high-alkalinity stain removers (examples: sodium hydroxide or potassium, very aggressive products).
- Do not use detergents made of solvents or micro-emulsions.
- Do not bleach.
- Do not exceed the softener and detergent doses recommended by washing-machine makers.



INDUSTRIAL WASHING PROCESS

During the industrial washing of high-visibility PPE and for a maximum lifespan, use the following care process:

- Use a front-loading washing-machine. The use of washing tunnels is not recommended.
- Wash the high visibility garments separately from the other coloured workwear.
- Use a washing program including a prewash, a main wash and a cool cycle and then three rinsing cycles with intermediary spin drying.
- During the third and last rinsing, if the counteraction is made on an acid base, the last dose must never exceed 3ml/kg.



Recommended load ratio
65 - 80%



**Volumetric ratio of
washing water**
1:3 - 1 : 4,5



Prewashing - washing cycle
20 min maximum



Washing temperature
75°C maximum

DETERGENT

- Do not use high-alkalinity detergents. Use detergents with low and medium alkalinity.
- Detergents must not contain sodium hydroxide or free potassium.
- The maximum pH of the washing water must be 11.7.

DO NOT BLEACH



DRYING CONDITIONS

HOT TUNNEL DRYING



Drying input temperature
160°C maximum



Interval between garments
Between 7 and 10 cm



7 min maximum



IRONING



Iron at temperatures below
110°C



Do not steam

Avoid direct contact between the iron and the reflective tape when ironing



**For more information,
feel free to contact us.**

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Paper recycling

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INDUSTRIAL WASHING