REFLECTIVE FABRIC
SILVER-GREY



INDUSTRIAL WASHING



SEW-ON APPLICATION



### WARNING

Stronger washing conditions than those recommended below will tend to decrease the heat-transfer film's reflection and significantly reduce the product's lifespan

#### THE FOLLOWING INSTRUCTIONS MUST BE STRICTLY OBSERVED:

- Do not pre-soak.
- Do not use high-alkalinity stain removers (examples: sodium hydroxide or potassium, very aggressive products).
- Do not use detergents made of solvents or micro-emulsions.
- Do not bleach.



It is important to test and validate any modification in the industrial maintenance process: temperatures (washing and/or drying) or detergent.



### INDUSTRIAL WASHING PROCESS



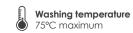
- Use a front-loading washing-machine. The use of washing tunnels is not recommended.
- Wash the high visibility garments separately from the other coloured workwear.
- Use a washing program including a prewash, a main wash and a cool cycle and then three rinsing cycles with intermediary spin drying.
- During the third and last rinsing, if the counteraction is made on an acid base, the last dose must never exceed 3ml/kg.



Recommended load ratio 65 - 80%







# DETERGENT

- Do not use high-alkalinity detergents. Use detergents with low and medium alkalinity.
- Detergents must not contain sodium hydroxide or free potassium.
- The maximum pH of the washing water must be 11.7.

# DO NOT BLEACH



## **DRYING CONDITIONS**

### TUMBLE DRYING



**Drying temperature** 90°C maximum



Load ratio 1: 1.5

Do not underload the tumble-dryer



20 min maximum





# **WASHING CONDITIONS AT 60°C**

### PROGRAM: 30°C TO 60°C





Washing program for coloured laundry Normal or an automatic



Do not select prewashing



50 min maximum



Maximum cycle 12 min at 60°C



Washing water pH 11,7 maximum

# DO NOT BLEACH



### **DRYING CONDITIONS**



Use a domestic tumble-dryer Program: medium drying



Load ratio

1:1.5

Do not underload



Fabric's temperature 90°C maximum Do not over-dry



## DRY CLEANING CONDITIONS

Use a dry-cleaning program with a pre-bath a main bath. A moderated mechanic action is recommended.



Solvant's temperature

30°C maximum



Drying temperature 50°C recommended



Input temperature 70°C maximum



Output temperature 60°C maximum



**Drying duration** 15 min maximum



Program duration 60 min maximum



### **IRONING**



Iron at temperatures below 110°C



#### Do not steam

Avoid direct contact between the iron and the reflective tape when ironing



